Form: rprocess

Tuesday, 12/12/2006 10:30:03 AM Date: Kim Johnston User: **Process Sheet** : STRUT : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 29888 : 11670 **Estimate Number** : NIA : D2848 **Part Number** P.O. Number : D2848 REV A1 S.O. No. : NA : 12/12/2006 **Drawing Number** This Issue : N/A Project Number Prsht Rev. : SMALL /MED FAB Type **Drawing Revision** First Issue Material **Previous Run** Each Due Date : 12/22/2006 Qty: Written By Checked & Approved By Added finishing level (Ref. ECN 435) Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 304 RD Tube .500 x .035W M304TR0500W035 1.0 2.6250 f(s)/Unit Total: 15.7500 f(s) Comment: Qty.: Punch 304/316 Seamless tubing with 2B finish, ½" OD x .035" Wall per Dwg D2848 and D2727using Jig DT 8012 lo Batch No. M102958 NC BRAKE 2.0 BRAKE NO 90 Comment: NC BRAKE 10 Punch 304/316 Seamless tubing with 2B finish 20 3.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 4.0 POWDER COATING Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3 5.0 QC3 Comment: INSPECT POWDER COAT 6.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Page 1

Dart Aerospace Ltd

	WORK ORDER CHANGES							
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	STEP					STEP PROCEDURE CHANGE By Date Qty Chief Eng /		

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: O HOIL
			QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Verification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date:

Tuesday, 12/12/2006 10:30:03 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 29888

Part Number: D2848

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Ae	rospace Lt	td	•					
W/O:			WO	RK ORDER CHANG	ES	· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	PR	PROCEDURE CHANGE By Date Qty	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	=	PAR #:	Fault Categ	jory:		No DQA :		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	2)		
		Description of NC	.(Corrective Action Section	on B	Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		·						

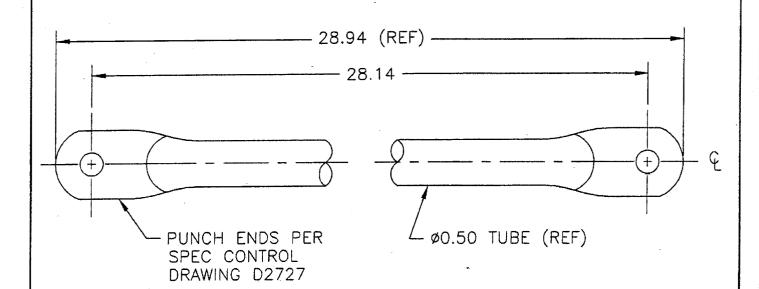
NOTE: Date & initial all entries





DESIG	DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
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DATE		<i></i>	TITLE		SCALE		
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 Α		98.11.05	NEW ISSUE		· · · · · · · · · · · · · · · · · · ·		
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RELEASED



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, ϕ 0.50 \times 0.035 WALL ENSURE SEAMLESS TUBE IS USED

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI GOS 4.3 AT





DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA				
CHEC	May	APPROVED	DRAWING NO. D2727 SHEET	REV. A			
DATE	***************************************		TITLE	SCALE			
97.	11.24		PUNCH DT8012 SPEC CONTROL	2:1			
Α		97.11.24	NEW ISSUE				
AL	#CP	01.12.20	ADD TOLERANCE NOTE				

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

Ø0.257



